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005841

D412-698-023
Job Sheet 183940



Part No: D412-698-023

Job Qty: 3 ea

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Stores/Pkg-2			OCT 10 2018
110	Packaging	3 pcs	10/19/18	10/19/18	0.00	0.00	Packaging1-4			OCT 10 2018
120	QC	3 pcs	10/19/18	10/19/18	0.00	0.00	QC4			DAS 69
130	Packaging	3 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-2			DAS 9-89 69
135	DC	3 pcs	10/19/18	10/19/18	0.00	0.00	DC			OCT 9 2018
140	QC21-FG	3 Ea	10/19/18	10/19/18	0.00	0.00	QC21			OCT 11 2018

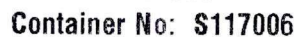
Part Op 135 - Photocopy bluefile & type labels per PPP D412-698-023 CHG003
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	3 Ea (1 ea)	90-Start up Operation	5099359 X1 5113518 X2
D3594-043	Floor Doubler Assembly, LH	3 Ea (1 ea)	90-Start up Operation	5108085 X1 5112271 X2
D3594-044	Floor Doubler Assembly, RH	3 Ea (1 ea)	90-Start up Operation	5112273
D3594-5	Doubler	3 Ea (1 ea)	90-Start up Operation	5107588
D3622-1	Ball Stud	6 Ea (2 ea)	90-Start up Operation	5112682
MS20426AD4-4	Rivet	6 Ea (2 ea)	90-Start up Operation	5125445-4
MS21073L5	Anchor Nut	3 Ea (1 ea)	90-Start up Operation	5083550
NAS1149D0516J	Washer	6 Ea (2 ea)	90-Start up Operation	5007015

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3552-11	3	14	0
	D3594-043	3	5	0
	D3594-044	3	5	0
	D3594-5	3	4	0
	D3622-1	6	14	0
	MS20426AD4-4	6	3,313	0
	MS21073L5	3	13	0
	NAS1149D0516J	6	76	0



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Part: D412-698-023

Job No: 183940

Serial No/Batch: S117006

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 5, FAA STC SR014461

Part Specifications
Specifications could not be found.

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7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

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Revision: **G**
Date: 17.11.23

Change Record

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Part Number: D412-698-023

Description: AUTOMATIC DOOR OPENER INSTALLATION

[illegible]